

ALLIANCE WINDOW COMPANY, INC

Commercial Aluminum Windows & Doors



ph 503.678.2966 • fax 503.678.6876
14152 Arndt Road N.E. • Aurora, OR 97002
www.alliancewindow.net

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Alliance Window started doing business in 2003, after the rebuilding of a previously established window company. Since then, Alliance Window has set out on a mission to provide the industry with an innovative approach to architectural window systems. Here at Alliance we provide a quality line of aluminum windows and doors, with an emphasis on custom design, aimed to meet the demands of any customer. Our team of professionals is committed to exceeding the expectations of the industry, in both the products produced and the life-long relationships built in the process. Through these relationships we strive to form an alliance between vendors and customers that is advantageous and profitable for all. Windows, it's more than a business!

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Sliders

Series	Frame	Glass	Thermal Break	Type	Test
200	3.25"	.125" to 1"	No	HS XO	HC 50/STC 34
250	3.25"	.125" to 1"	Yes	HS XO	HC 50/STC 36
Hung					
600	3.25"	.125" to 1"	No	SH	HC 60/STC 34
650	3.25"	.125" to 1"	Yes	SH	HC 60/STC 36
Projected / Casement					
1000	1.25"	.125" to 1"	No	P/C	C30/STC34
2000	2"/13.25"	.125" to 1.125"	No	P/C	HC 80/AW65/STC 34
2050	2"/13.25"	.125" to 1.125"	Yes	P/C	HC 80/AW65/STC 39
2500	2"/13.25"	.125" to 1.125"	No	P/C	HC 80/AW65/STC 34
2550	2"/13.25"	.125" to 1.125"	Yes	P/C	HC 80/AW65/STC 39
2000	2"/13.25"	.125" to 1.125"	Hide-A-Vent	P/C	HC 80/STC 34
Fixed					
7250	7.5"	.125" to 1.125"	Yes	F	HC 80/AW 65/STC 56
Sliding Glass Doors					
M-800	3.625"	.125" to .625"	No	SGD	R20/LC30
M-1100	3.625"	.125" to .75"	Yes	SGD	R20/LC30
M-2000	5"	1/4" up to 1"	Yes	SGD	C 30/HC 40/STC 36
M-2200	5"	1/4" up to 1"	Yes	SGD	HC 40/STC 36
M-2400	5"	1/4" up to 1"	Yes	SGD	HC 45/STC 36
M-2800	5"	1/4" up to 1"	Yes	SGD	HC 65/STC 36

Systems available on a limited basis:

Sliders

Series	Frame	Glass	Thermal Break	Type	Test
425	2.125"	.125" to 3/4"	No	HS XO	HC 50/STC 37
450	5.5"	.125" to 3/4"	Yes	HS/DW	HC 50/STC 47
Hung					
725	2.125"	.125" to 3/4"	No	SH	HC 45/STC 37
750	5.5"	.125" to 3/4"	Yes	SH/DW	HC 45/STC 47
900	3.25"	.125" to 1"	Yes	DH	HC 40/STC 36
Projected / Casement					
1050	1.25"	.125" to 1"	Yes	P/C	C 30/STC 36
Fixed / Walls					
4500	4.5'	1"	No	F	.02 air @ 6.24 psf leakage at 8 lbs pr sq ft
4550	4.5"	1"	Yes	F	.02 air @ 6.24 psf leakage at 8 lbs pr sq ft
5400	4.5"	1"	No	F	.04 air @ 6.24 psf leakage at 10 lbs pr sq ft
5450	4.5"	1"	Yes	F	.04 air @ 6.24 psf leakage at 10 lbs pr sq ft
1600	5.25"	1"	Yes	F	.02 air @ 6.24 psf leakage at 10 lbs pr sq ft

C Casement
HS Horizontal Slider
SGD Sliding Glass Door

F Fixed
P Projected
SH Single Hung

DW Dual Window



2000 Series
Project Out/Fixed
M2000 Series
Sliding Glass Doors



M2000 Series
Sliding Glass Doors

M2200
Sliding Glass Doors



2000 Series
Project Out
over Fixed

7250 Series
Acoustic Sound Windows





2000 Series
Project Out
with Glazed-in
Pocket External Grids



650 Series
Single Hung
Glazed-in Storefront



2550 Series
Project Out
Side Stacked Frames
in Compensation Channel

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