



ph 503.678.2966 • fax 503.678.6876 14152 Arndt Road N.E. • Aurora, OR 97002 www.alliancewindow.net





A lliance Window started doing business in 2003, after the rebuilding of a previously established window company. Since then, Alliance Window has set out on a mission to provide the industry with an innovative approach to architectural window systems. Here at Alliance we provide a quality line of aluminum windows and doors, with an emphasis on custom design, aimed to meet the demands of any customer. Our team of professionals is committed to exceeding the expectations of the industry, in both the products produced and the life-long relationships built in the process. Through these relationships we strive to form an alliance between vendors and customers that is advantageous and profitable for all. Windows, it's more than a business!

Contacts:

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Sliders									
Series	Frame	Glass	Thermal Break	Туре	Test				
200	3.25"	.125" to 1"	No	HS XO	HC 50/STC 34				
250	3.25"	.125" to 1"	Yes	HS XO	HC 50/STC 36				
Hung									
600	3.25"	.125" to 1"	No	SH	HC 60/STC 34				
650	3.25"	.125" to 1"	Yes	SH	HC 60/STC 36				
Projected / Casement									
1000	1.25"	.125" to 1"	No	P/C	C30/STC34				
2000	2"/13.25"	.125" to 1.125"	No	P/C	HC 80/AW65/STC 34				
2050	2"/13.25"	.125" to 1.125"	Yes	P/C	HC 80/AW65/STC 39				
2500	2"/13.25"	.125" to 1.125"	No	P/C	HC 80/AW65/STC 34				
2550	2"/13.25"	.125" to 1.125"	Yes	P/C	HC 80/AW65/STC 39				
2000	2"/13.25"	.125" to 1.125"	Hide-A-Vent	P/C	HC 80/STC 34				
Fixed									
7250	7.5"	.125" to 1.125"	Yes	F	HC 80/AW 65/STC 56				
Sliding Glass Doors									
M-800	3.625"	.125" to .625"	No	SGD	R20/LC30				
M-1100	3.625"	.125" to .75"	Yes	SGD	R20/LC30				
M-2000	5"	1/4" up to 1"	Yes	SGD	C 30/HC 40/STC 36				
M-2200	5"	1/4" up to 1"	Yes	SGD	HC 40/STC 36				
M-2400	5"	1/4" up to 1"	Yes	SGD	HC 45/STC 36				
M-2800	5"	1/4" up to 1"	Yes	SGD	HC 65/STC 36				

Systems available on a limited basis:

Sliders									
Series	Frame	Glass	Thermal Break	Туре	Test				
425	2.125"	.125" to 3/4"	No	HS XO	HC 50/STC 37				
450	5.5"	.125" to 3/4"	Yes	HS/DW	HC 50/STC 47				
Hung									
725	2.125"	.125" to 3/4"	No	SH	HC 45/STC 37				
750	5.5"	.125" to 3/4"	Yes	SH/DW	HC 45/STC 47				
900	3.25"	.125" to 1"	Yes	DH	HC 40/STC 36				
Projected / Casement									
1050	1.25"	.125" to 1"	Yes	P/C	C 30/STC 36				
Fixed / Walls									
4500	4.5'	1"	No	F	.02 air @ 6.24 psf				
				no water	leakage at 8 lbs pr sq ft				
4550	4.5"	1"	Yes	F	.02 air @ 6.24 psf				
				no water	leakage at 8 lbs pr sq ft				
5400	4.5"	1"	No	F	.04 air @ 6.24 psf				
				no water	leakage at 10 lbs pr sq ft				
5450	4.5"	1"	Yes	F	.04 air @ 6.24 psf				
				no water	leakage at 10 lbs pr sq ft				
1600	5.25"	1"	Yes	F	.02 air @ 6.24 psf				
				no water	leakage at 10 lbs pr sq ft				

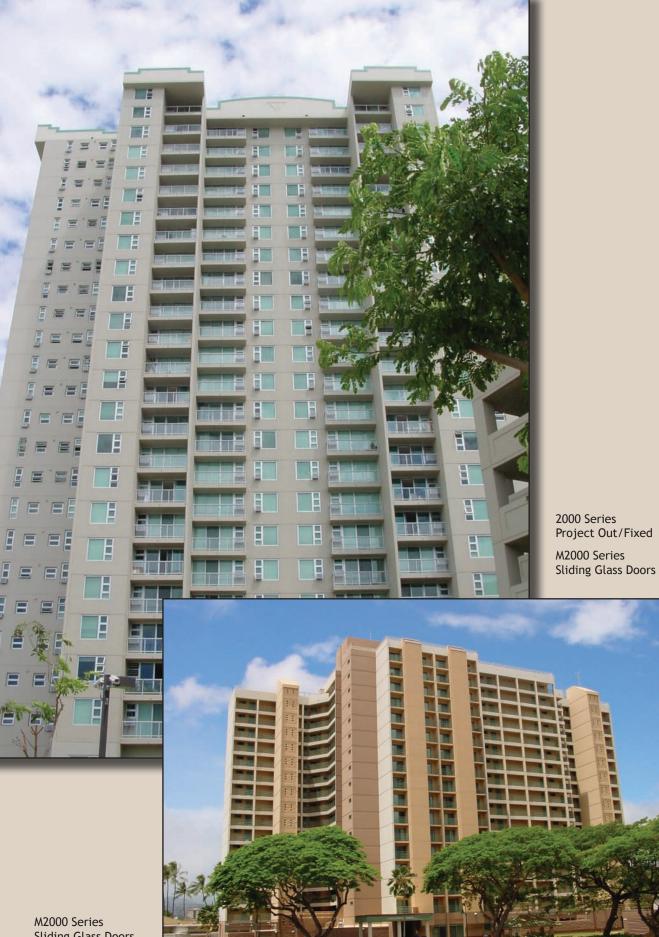
С Casement HS

- F Fixed Ρ
 - Projected SH

DW Dual Window

Horizontal Slider SGD Sliding Glass Door

Single Hung



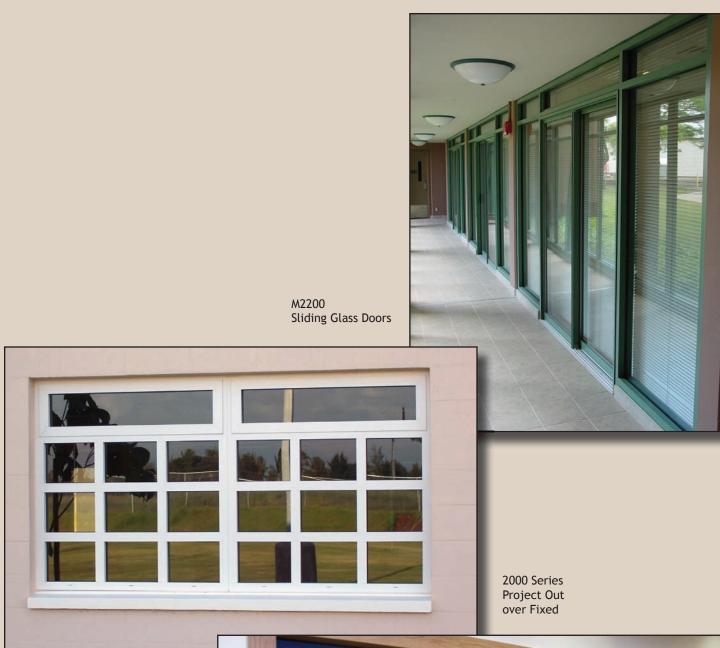
Sliding Glass Doors

B

B

E

T Ē





7250 Series Acoustic Sound Windows



2000 Series Project Out with Glazed-in Pocket External Grids

650 Series Single Hung Glazed-in Storefront

> 2550 Series Project Out Side Stacked Frames in Compensation Channel



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